

CLAIM AMENDMENT

What is claimed is:

1. (Currently Amended) A dressing wheel suitable for dressing a grinding wheel surface to be used for maintaining a certain tolerance to assure reliability and quality control of ground parts during the grinding operation, comprising:

a dressing wheel component ~~selecting from the group consisting of star shaped, saw blade shaped and circular saw shaped dressing wheel components, including at least one interrupted cutting outer surface selected from the group consisting of stainless steel of any grade, cold rolled steel, copper, brass, and combinations thereof,~~ wherein the interrupted cutting surface is embodied in a cutting wheel with a plurality of tips extending outwardly from the outer surface, wherein said plurality of tips contacts the grinding wheel during the grinding operation, thereby alleviating glazing and heat expansion of the grinding wheel while being dressed.

2. (Original) The dressing wheel suitable for dressing a grinding wheel surface of claim 1, further comprising at least one additional dressing wheel component including at least one flat grinding surface adjacent to the interrupted cutting outer surface, said grinding surface being suitable for dressing a grinding wheel.

3. (Original) The dressing wheel suitable for dressing a grinding wheel surface of claim 1, further comprising at least two additional dressing wheel components including flat grinding surfaces adjacent to, and surrounding, the interrupted cutting outer surface, said grinding surface being suitable for dressing a grinding wheel.

4. (Cancelled)

5. (Original) The dressing wheel suitable for dressing a grinding wheel surface of claim 1, wherein the interrupted cutting surface dressing wheel components includes multiple star-shaped components sandwiched between ceramic dressing wheel materials.

6. (Original) The dressing wheel suitable for dressing a grinding wheel surface of claim 2, wherein the at least one flat grinding surface is selected from the group consisting of diamond, borazon, silicon carbide, silicon nitride, silicon oxynitride, silicon carbonitride, boron carbide, tungsten carbide, titanium carbide, aluminum oxide, aluminum nitride, aluminum carbide, and any combination thereof.

7. (Original) The dressing wheel suitable for dressing a grinding wheel surface of claim 3, wherein the at least two flat grinding surfaces are selected from the group consisting of diamond, borazon, silicon carbide, silicon nitride, silicon oxynitride, silicon carbonitride, boron carbide, tungsten carbide, titanium carbide, aluminum oxide, aluminum nitride, aluminum carbide, and any combination thereof.

8. (Previously presented) The dressing wheel suitable for dressing a grinding wheel surface of claim 1, further comprising a central orifice therethrough to allow for mounting onto a spindle assembly.

9. (Currently Amended) A dressing wheel suitable for dressing a grinding wheel surface to be used for maintaining a certain tolerance to assure reliability and quality control of ground parts during the grinding operation, comprising:

a first dressing wheel component including at least one interrupted cutting outer surface selected from the group consisting of stainless steel of any grade, cold rolled steel, copper, brass, and combinations thereof, wherein the interrupted cutting surface is embodied in a cutting wheel with a plurality of tips extending outwardly from the outer surface, wherein said plurality of tips contacts the grinding wheel during the dressing

operation, thereby alleviating glazing and heat expansion of the grinding wheel while being dressed; and

a second dressing wheel component including a flat grinding surface adjacent to the interrupted cutting outer surface, said grinding surface being suitable for dressing a grinding wheel.

10. (Currently Amended) The dressing wheel suitable for dressing a grinding wheel surface of claim 9, wherein the dressing wheel component is selected selecting from the group consisting of star-shaped, saw-blade-shaped and circular saw-shaped dressing wheel components.

11. (Previously presented) The dressing wheel suitable for dressing a grinding wheel surface of claim 9, further comprising a third dressing wheel component including a second flat grinding surface, wherein said second and third dressing wheel components are adjacent to, and surrounding, the interrupted cutting outer surface.

12. (Cancelled)

13. (Previously presented) The dressing wheel suitable for dressing a grinding wheel surface of claim 9, wherein the flat grinding surface is selected from the group consisting of diamond, borazon, silicon carbide, silicon nitride, silicon oxynitride, silicon carbonitride, boron carbide, tungsten carbide, titanium carbide, aluminum oxide, aluminum nitride, aluminum carbide, and any combination thereof.

14. (Previously presented) The dressing wheel suitable for dressing a grinding wheel surface of claim 11, wherein the second flat grinding surface is selected from the group consisting of diamond, borazon, silicon carbide, silicon nitride, silicon oxynitride, silicon carbonitride, boron carbide, tungsten carbide, titanium carbide, aluminum oxide, aluminum nitride, aluminum carbide, and any combination thereof.

15. (Previously presented) The dressing wheel suitable for dressing a grinding wheel surface of claim 9, further comprising a central orifice therethrough to allow for mounting onto a spindle assembly.

16. (Previously presented) A dressing wheel suitable for dressing a grinding wheel surface to be used for maintaining a certain tolerance to assure reliability and quality control of ground parts during the grinding operation, comprising:

a dressing wheel component including at least one interrupted cutting outer surface, wherein the interrupted cutting surface is embodied in a cutting wheel with a plurality of tips extending outwardly from the outer surface, wherein said plurality of tips contacts the grinding wheel during the grinding operation, thereby alleviating glazing and heat expansion of the grinding wheel while being dressed; and

two dressing stones adjacent to, and surrounding the dressing wheel component, wherein the dressing wheel component is sandwiched between the two ceramic dressing wheel stones.

17. (Currently Amended) The dressing wheel suitable for dressing a grinding wheel surface of claim 16, wherein the dressing wheel component is selected selecting from the group consisting of star-shaped, saw-blade-shaped and circular saw-shaped dressing wheel components.

18. (Previously presented) The dressing wheel suitable for dressing a grinding wheel surface of claim 16, wherein the interrupted cutting surface is selected from the group consisting of stainless steel of any grade, cold rolled steel, copper, brass, and combinations thereof.

19. (Previously presented) The dressing wheel suitable for dressing a grinding wheel surface of claim 16, wherein each of the dressing stones is selected from

the group consisting of diamond, borazon, silicon carbide, silicon nitride, silicon oxynitride, silicon carbonitride, boron carbide, tungsten carbide, titanium carbide, aluminum oxide, aluminum nitride, aluminum carbide, and any combination thereof.

20. (Previously presented) The dressing wheel suitable for dressing a grinding wheel surface of claim 16, further comprising a central orifice therethrough to allow for mounting onto a spindle assembly.